Industrial Assembly Instruction for Self Sinking Torpedo Air Feeder line



INCLUDED IN THE PACKAGE:

- 2x Clamps
- 1x Union
- All other hardware

STEP 1 - IF YOU PURCHASED WHIP SOCKS

Optional, if your system does not use a whip sock

accessory kit, go to the next step. Start by sliding whip socks on the Torpedo and Heat Resistant Hose. Hint: Compress the whip sock to slide more easily over the tubing. (Picture #2 & 3) A rubberized tape, included with the whip sock kit, must be installed 5 inches over whip sock and extended 5 inches over the tube for bonding. The application of rubberized tape where the whip sock ends is necessary for safety and







Torpedo

to prevent slipping in case of failure. (Picture #4)

STEP 2 - CONNECTING TORPEDO TO HEAT RESISTANT HOSE

Make sure the Torpedo hose is protected from direct sunlight and/or high heat sources. As shown in image #1, Torpedo connections usually start at the shore. If a section of the Torpedo Pipe must be out of water, you can bury that section to ensure a longer lifespan.

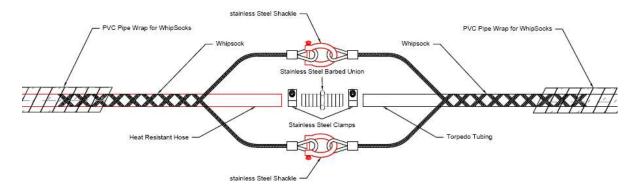
Insert a clamp to the end of the Heat Resistant Hose and Torpedo. Insert a barbed connector in the middle and insert the Heat Resistant Hose and Torpedo tubing over the barbed parts of the union. Tighten the clamps using a wrench or ratchet. (Picture #5) Make sure the connection is secured.

Optional, if your system does not use a whip sock accessory kit, go to the next step. Attach the eyelets of both whip socks together using the supplied shackles. (Picture #6)

Repeat for each line of diffuser in the system.







Industrial Assembly Instruction for Self Sinking Torpedo Air Feeder line



STEP 3 – TORPEDO FEEDER LINE LENGTH

When connected, uncoil Torpedo Tubing towards the water. Make sure the torpedo feeder line is long enough to reach the desired area for the diffuser in water. *If required*, cut the tubing with a knife.

STEP 4 – OPTIONAL: CONNECTION TORPEDO TO TORPEDO

Optional, if your system does not require this connection, go to the next step. Start by inserting whip socks to both Torpedo tubing, as seen in step 1. Insert a clamp to the end of both Torpedo tubing. Insert a barbed union in the middle and insert each Torpedo tubing over the barbed parts of the union. Tighten the clamps around Torpedo using a wrench or ratchet. Make sure the connection is secured. Attach the eyelets of both whip socks together using the supplied shackles. (Picture #6)

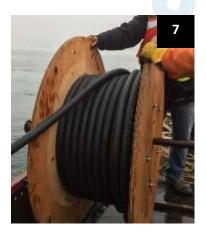
STEP 5 - INSTALLATION

Uncoil Torpedo to the shore and put the rest of the coil in the boat. Using a reel dispenser (Picture #7), uncoil Torpedo air feeder line in the water until you reach the desired location for your Bubble Tubing® or another diffuser.

For diffuser connections, follow the Bubble Tubing® instructions manual.

In the event of strong water currents or waves, Torpedo hose may be displaced. If there is a high risk of these conditions occurring, it is advisable to anchor your tubing.

We recommend the use of a sonar or "depth finder" if you do not know the specific bathymetric contour in the water.



MAINTENANCE

Torpedo is designed to permanently stay at the bottom of water. BioPurge and EcoPurge are the only products tested and approved to clean the tubing. Do not use chlorine, Javex, Drano or any other chemical product to clean the tubing.

WARRANTY

CanadianPond.ca Products Ltd offers a 3-year warranty on Torpedo.

Warranty Claim Procedure

Be sure to have the original invoice on hand before contacting us for a claim. Contact Canadianpond.ca Products Ltd. at 450-243-0976 or by email info@canadianpond.ca. No returns will be accepted without a return authorization number provided by Canadian Pond.ca Products Ltd.

Terms and conditions

For any questions regarding your purchase, please refer to the terms and conditions by scanning this QR Code before contacting info@canadianpond.ca.

